

Technical Data Sheet

❖ Alfater XL®

MOCOM

ALFATER XL A85I 2GP0050

Base Polymer	Thermoplastic Vulcanisate (PP+EPDM)
Colour	black
Service Temperature	max. range (depending on load, geometry, etc.) -40-125 °C
Special Features	good recovery,good weathering resistance,good chemical resistance,good ozone reistance,good hot air resistance,good hydrolysis resistant
Market Segment	Automotive,building and construction,do-it-yourself,electrical and electronic,Machinery,Furniture
Application Area	injection moulded parts
Typical Applications	seals,sealing lip,handles,soft touch elements,impact protection / shock absorber,protection caps,cable ducts,plugs,fastener & connector,2K components,casters
Adhesion to	Polypropylene Homopolymer,Polypropylene Copolymer,Polyethylene,Thermoplastic Vulcanisate (PP+EPDM),Thermoplastic Olefin Elastomer,Thermoplastic Elastomer
Approvals	general DBL5562

Pre-Drying Conditions	in a dry air (dessiccant) dryer 70-80 °C for 2-4 h max. moisture content <0,10 %
Processing Injection Moulding	melt temperature 195-230 °C mould temperature 10-60 °C injection speed high back pressure (hydraulic) >5 bar holding pressure 50-70% of injection pressure
Storage	dry, protected from light not above 30°C tightly sealed

Properties	Value	Dimension	Test Norm
Mechanical Properties			
Tensile Stress at 100% Elongation (Type 2)	5.3	MPa	ISO 37
Tensile Strength (Type 2)	8.6	MPa	ISO 37
Tear Strength (Method Ba)	42	kN/m	ISO 34-1
Elongation at Break (Type 2)	450	%	ISO 37
Shore Hardness A (15s)	85	-	ISO 868
Thermal Properties			
Compression Set (22h / 100°C / 25% / Type A)	57	%	ISO 815
Compression Set (22h / 70°C / 25% / Type A)	45	%	ISO 815
Compression Set (72h / 22°C / 25% / Type A)	35	%	ISO 815
Compression Set (72h / 125°C / 25% / Type A)	80	%	ISO 815

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Electrical Properties

Tracking Resistance (CTI)	600	-	IEC 60112
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Rheological Properties

Shrinkage (lengthwise, 24h)	1.4 - 1.8	%	ISO 294-4
Shrinkage (lateral, 24h)	0.9 - 1.3	%	ISO 294-4
Spiral Flow (2 mm wall thickness)	95	cm	-

Physical Properties

Density	950	kg/m ³	ISO 1183
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Ageing Properties

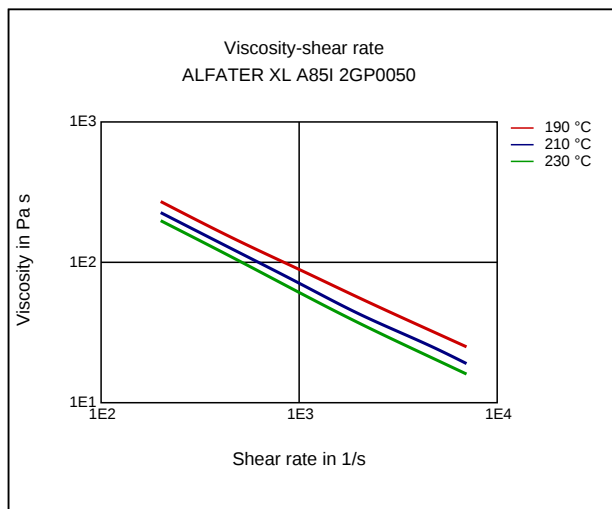
Ozone resistance (method A)	passed	-	ISO 1431-1A
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Flammability

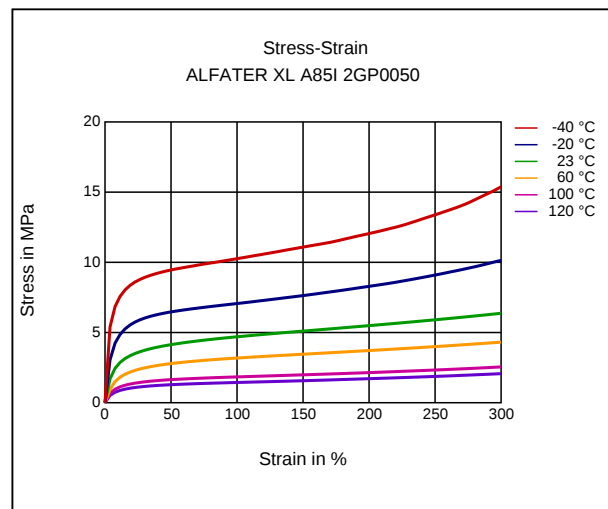
Flammability (1.5 mm)	HB	class	UL 94
Flammability (3.0 mm)	HB	class	UL 94

Diagrams

Viscosity-shear rate



Stress-Strain



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Dynamic Shear modulus-temperature

